

DOUBLE/BUBBLE[®]

A variety of epoxy and urethane adhesives for fast, convenient and reliable on-the-spot repairs.



		SUBSTRATES																												
		METAL						PLASTIC											OTHER											
		Work Time (Minutes)	Max. Surface Temperature (°F)	Water Resistance	Carbon Steel	Stainless Steel	Aluminum	Copper / Brass	Tin	Zinc	Acetate	Acrylic	Epoxy	Phenolic	Polycarbonate	Polyester	PVC	Polystyrene	Urethane	ABS	Fiberglass	Nylon	Rubber	Stone	Wood	Glass	China	Leather		
EPOXIES	Red 04001	3	180	F	●	●	●	○	○	○		○	●	○		○			○		○		○	●	●	●	●	●	●	
	Red 04008 (non-sag)	3	180	F	●	●	●	○	○	○		○	●	○		○			○		○		○	●	●	●	●	●	●	
	Yellow 04002	25	300	E	○	○	○	○	○			○	○	●		●			○		○		○	●	●	●	●	●	●	
	Purple 04003 ^①	25	225	E	○	●	●	○	○			○	○	●								●		●			○	○		
	Green 04004	120	180	E		●	○	○	○		○	○	●	●						○							●	●		
	Blue 04005	120	200	G	●	●	●	○	○	○		○				○	●	●	●		○	○	○	●	●	●	●	●	●	●
	Black 04006	45	125	G	○	○	○	○	○	○			●	●			○	○	○			○		○	○	○				
	Orange 04007	180	250	G	●	●	●	○	○	○			○		○	○	●	●	●		○	○	○	●	●	●	●	●	●	●
URETHANES	Green/Beige D-50 04022	5	175	G	●	○	○	○	○	○	○	○	●		○	○	○	○	○	○	○		○	○		○	○	○	○	
	Blue/Beige D-85 04023	5	200	VG	●	○	○	○	○	○	○	○	●	●		○			○		○		○	○		○	○	○	○	
	Purple/Beige A-85 04024	5	150	F	●	○	○	○	○	○	○	○	●	●		○	○	○	○	○	○	○	○	○		○	○	○	○	
MISC.	Silicone Brown 04030 ^②	10	450	E	○		○													○				○	○	○	○			

KEY

- First Choice
- Second Choice

Water Resistance Codes

- Excellent E
- Very Good VG
- Good G
- Fair F

^① Cures on wet surfaces

^② Silicone is an adhesive as well as an excellent moisture resistant sealant.

NOTES: When joining different substrates, select the adhesive recommended for both substrates, e.g., for bonding steel to nylon, DOUBLE/BUBBLE orange epoxy package is the product of choice.

Surface Preparation: Surface must be clean and dry before application. Remove all chemicals, dirt, wax and oil.

NOTE: The information herein is currently believed to be accurate. We do not guarantee its accuracy. Purchasers shall not rely on statements herein when purchasing any products. Purchasers should make their own investigations to determine if such products are suitable for a particular use. The products discussed are sold without warranty, express or implied, including a warranty of merchantability and fitness for use. Purchases will be subject to a separate agreement, which will not incorporate this document.